



## PNOZ m C0

**PILZ**  
THE SPIRIT OF SAFETY

- ▶ Configurable, safe small controllers PNOZmulti 2

This document is the original document.

Where unavoidable, for reasons of readability, the masculine form has been selected when formulating this document. We do assure you that all persons are regarded without discrimination and on an equal basis.

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SD means Secure Digital

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# 1 Introduction

## 1.1 Validity of documentation

This documentation is valid for the product PNOZ m C0 from Version HW:01, FW:01.01.

This operating manual explains the function and operation, describes the installation and provides guidelines on how to connect the product.

## 1.2 Using the documentation

This document is intended for instruction. Only install and commission the product if you have read and understood this document. The document should be retained for future reference.

## 1.3 Definition of symbols

Information that is particularly important is identified as follows:



### **DANGER!**

This warning must be heeded! It warns of a hazardous situation that poses an immediate threat of serious injury and death and indicates preventive measures that can be taken.



### **WARNING!**

This warning must be heeded! It warns of a hazardous situation that could lead to serious injury and death and indicates preventive measures that can be taken.



### **CAUTION!**

This refers to a hazard that can lead to a less serious or minor injury plus material damage, and also provides information on preventive measures that can be taken.



### **NOTICE**

This describes a situation in which the product or devices could be damaged and also provides information on preventive measures that can be taken. It also highlights areas within the text that are of particular importance.



**INFORMATION**

This gives advice on applications and provides information on special features.

## 1.4 **Third-party manufacturer licence information**

This product includes Open Source software with various licenses.

Further information is available in the document "Third-party manufacturer licence information PNOZ m C0" (document number 1006087) at [www.pilz.com](http://www.pilz.com).

## 2 Overview

### 2.1 Range

- ▶ Base unit PNOZ m C0

### 2.2 Unit features

Application of the product PNOZ m C0:

Standalone base unit of the configurable control system PNOZmulti 2

The product has the following features:

- ▶ Can be configured in the PNOZmulti Configurator
- ▶ Semiconductor outputs:
  - 4 safety outputs  
depending on the application, up to PL e of EN ISO 13849-1 and up to SIL 3 of EN IEC 62061
- ▶ 8 safe inputs for connecting, for example:
  - Emergency stop pushbuttons
  - Two-hand pushbuttons
  - Safety gate limit switches
  - Start buttons
  - Light barriers
  - Scanner
  - Enabling switches
  - PSEN
  - Operating mode selector switches

Alternatively, inputs IM0 and IM1 can be configured as signal outputs.

The pulse suppression time for the inputs can be changed in the PNOZmulti Configurator.

A change of the preset pulse suppression time (see [Technical details \[📖 30\]](#)) can be used to suppress the self-monitored outputs and for interference suppression.

- ▶ 2 configurable outputs
  - Can be configured as:
    - Test pulse outputs
  - or
    - Signal outputs
- ▶ LED display for:
  - Supply voltage
  - Run operating state
  - Diagnostics
  - Internal and external fault
  - Fault at the outputs

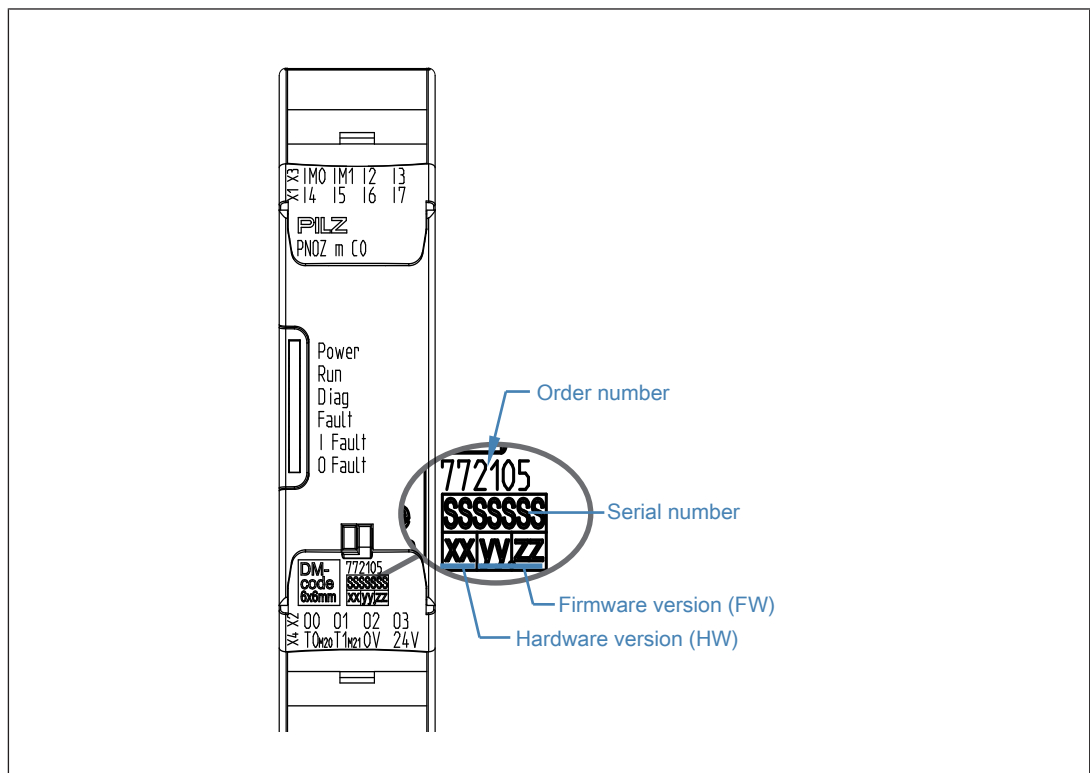
- Fault at the inputs
- ▶ Test pulse outputs used to monitor shorts across the inputs
- ▶ Monitoring of shorts between the safety outputs
- ▶ Plug-in connection terminals:  
Either spring-loaded terminal or screw terminal available as accessories (see Order references)

## 2.3 Chip card

As an option, a chip card can be used to transfer project data.

Chip cards with 8 kByte and 32 kByte memories are available. For large-scale projects we recommend the 32 kByte chip card (see Technical Catalogue: Accessories).

## 2.4 Front view



### Legend

- X1: Inputs I4 ... I7
- X2: Semiconductor outputs O0 ... O3
- X3: Configurable inputs/outputs IM0 and IM1  
Inputs I2 ... I3
- X4: Configurable test pulse/auxiliary outputs T0M20 and T1M21  
Supply connections 24 V and 0 V

LEDs: Power  
Run  
Diag  
Fault  
I Fault  
O Fault

## 3 Safety

### 3.1 Intended use

The standalone base unit PNOZ m C0 is used for the safety-related interruption of safety circuits and is designed for use in:

- ▶ Emergency stop equipment
- ▶ Safety circuits in accordance with VDE 0113 Part 1 and EN 60204-1



#### CAUTION!

Inputs and outputs for standard functions must not be used for safety-related applications.

#### Lifts Directive

The product PNOZ m C0 can be used as a PESSRAL (programmable electronic system in safety-related applications for lifts) in accordance with the Lifts Directive 2014/33/EU. It meets the requirements for passenger and goods lifts in accordance with EN 81-1/2, EN 81-20, EN 81-22 and EN 81-50, as well as the requirements for escalators and moving walks in accordance with EN 115-1.

The safety controller should be installed in a protected environment that meets at least the requirements of pollution degree 2.


Example: Protected inside space or control cabinet with protection type IP54 and appropriate air conditioning.

#### Year of manufacture

The year of manufacture is specified on the product after the reference YOM (Year of Manufacturing).

#### Improper use

The following is deemed improper use in particular

- ▶ Any component, technical or electrical modification to the product,
- ▶ Use of the product outside the areas described in this operating manual,
- ▶ Use of the product outside the technical details (see [Technical details](#)  30).



#### NOTICE

##### EMC-compliant electrical installation

The product is designed for use in an industrial environment. The product may cause interference if installed in other environments. If installed in other environments, measures should be taken to comply with the applicable standards and directives for the respective installation site with regard to interference.

## 3.2 Applicable documentation

This document includes only part of the information required for the use of the device. To understand and correctly use the product you must read further documents.

Please read the following documents:

- ▶ "PNOZmulti Safety Manual"
- ▶ "PNOZmulti Installation Manual"
- ▶ The advanced functions of the device are described in the online help for the PNOZmulti Configurator and in the document "PNOZmulti Special Applications". Only use these functions once you have read and understood the documentation.

## 3.3 System requirements

Please refer to the "Product Modifications" document in the "Version overview" section for details of which versions of the PNOZmulti Configurator can be used for this product.

## 3.4 Safety regulations

### 3.4.1 Safety assessment

Before using a device, a safety assessment in accordance with the Machinery Directive is required.

The product as an individual component fulfils the functional safety requirements in accordance with EN ISO 13849 and EN 62061. However, this does not guarantee the functional safety of the overall plant/machine. To achieve the relevant safety level of the overall plant/machine's required safety functions, each safety function needs to be considered separately.

### 3.4.2 Use of qualified personnel

The products may only be assembled, installed, programmed, commissioned, operated, maintained and decommissioned by persons who are competent to do so.

A competent person is a qualified and knowledgeable person who, because of their training, experience and current professional activity, has the specialist knowledge required. To be able to inspect, assess and operate devices, systems and machines, the person has to be informed of the state of the art and the applicable national, European and international laws, directives and standards.

It is the company's responsibility only to employ personnel who

- ▶ Are familiar with the basic regulations concerning health and safety / accident prevention,
- ▶ Have read and understood the information provided in the section entitled Safety
- ▶ Have a good knowledge of the generic and specialist standards applicable to the specific application.

### 3.4.3 Warranty and liability

All claims to warranty and liability will be rendered invalid if

- ▶ The product was used contrary to the purpose for which it is intended,

- ▶ Damage can be attributed to not having followed the guidelines in the manual,
- ▶ Operating personnel are not suitably qualified,
- ▶ Any type of modification has been made (e.g. exchanging components on the PCB boards, soldering work etc.).

#### **3.4.4 Disposal**

- ▶ In safety-related applications, please comply with the mission time  $T_M$  in the safety-related characteristic data.
- ▶ When decommissioning, please comply with local regulations regarding the disposal of electronic devices (e.g. Electrical and Electronic Equipment Act).

#### **3.4.5 For your safety**

The unit meets all the necessary conditions for safe operation. However, you should always ensure that the following safety requirements are met:

- ▶ This operating manual only describes the device's basic functions. The advanced functions are described in the online help for the PNOZmulti Configurator and in the document "PNOZmulti Special Applications". Only use these functions once you have read and understood the documentation.
- ▶ Please note the "PNOZmulti Installation Manual".
- ▶ You must note the information stated in the "PNOZmulti Safety Manual".
- ▶ Adequate protection must be provided for all inductive consumers.
- ▶ Do not open the housing or make any unauthorised modifications.
- ▶ Please make sure you shut down the supply voltage when performing maintenance work (e.g. exchanging contactors).

## 4 Security

To secure plants, systems, machines and networks against cyberthreats it is necessary to implement (and continuously maintain) an overall industrial security concept that is state of the art.

Perform a risk assessment in accordance with VDI/VDE 2182 or IEC 62443-3-2 and plan the security measures with care. If necessary, seek advice from Pilz Customer Support.

### 4.1 Implemented security measures

- ▶ To carry out relevant operations in the PNOZmulti Configurator, a user must authenticate himself on the device with user name and password.
- ▶ Multiple users with different permissions can be created and configured in the PNOZmulti Configurator.  
The user data is transmitted to the device and stored there.
- ▶ In the base unit PNOZ m C0 a security device key can be stored.  
The security device key includes the following functions:
  - Verifiable trust anchor in the device for the plant manufacturer.  
In the PNOZmulti Configurator you can verify whether a device key from device key management matches the device key on the connected device.
  - Ensure the authenticity of project data on the chip card  
The base unit PNOZ m C0 accepts project data on the chip card only if it has been generated using the identical security device key.

### 4.2 Required security measures

- ▶ The product is not protected from physical manipulation or from reading of memory contents during physical access. Use appropriate measures to ensure that there is no physical access by unauthorised persons. You should also use security seals so that you can detect any manipulation of the product or interfaces. Installation inside a lockable control cabinet is recommended as a minimum measure.
- ▶ Protect the configuration and log data from unauthorised changes.
- ▶ Check the product's log for unauthorised program changes on a regular basis.
- ▶ A factory-set default password is active on the base unit along with permissions for users who are not logged in. Change the password immediately after logging in for the first time.
- ▶ Assign different permissions for the various user groups (e.g. diagnostics - configuration).
- ▶ The project data on the chip card is not protected when the security device key is not used, and it can be read by unauthorised persons.
  - Use the security device key to protect the project data during transfer  
or
  - Remove the chip card.
- ▶ Assign only safe passwords. When assigning passwords, please note:
  - The password should have at least 8 characters.
  - The password should contain upper and lower case characters, as well as special characters and numbers.

- If possible, the password should not be available in dictionaries.
- The password should not be made up of standard variants and repetitions or keyboard patterns (so not: 1234abcd).
- Use a password manager for optimum management of complex passwords.
- Language-independent characters are not available in every keyboard language.
- Make sure you regularly change the passwords of the user accounts on the system and/or ask the users to change their passwords themselves.
- Make the users aware of the responsible use of their access data.

## 5 Function description

### 5.1 Integrated protection mechanisms

The relay meets the following safety requirements:

- ▶ The circuit is redundant with built-in self-monitoring.
- ▶ The safety device remains effective in the case of a component failure.
- ▶ The safety outputs are tested periodically using a disconnection test.

### 5.2 Functions

The function of the inputs and outputs on the control system depends on the user program created using the PNOZmulti Configurator. The user program is transferred to the base unit via chip card or via the USB port. The base unit has 2 microcontrollers that monitor each other. They evaluate the base unit's input circuits and switch the outputs accordingly.

The LEDs on the base unit indicate the status of the configurable control system PNOZmulti.

The online help for the PNOZmulti Configurator contains descriptions of the operating modes and all the functions of the control system, plus connection examples.

### 5.3 Reaction times

$t_{\text{ReactionMax}} = t_{\text{Max input delay}} + t_{\text{Max processing time}} + t_{\text{Max switch-off delay at the output}}$

Please note that the reaction time is also increased by

- ▶ Delay times configured in the user program
- ▶ Delay on the sensor that is used
- ▶ Delay on the actuator that is used

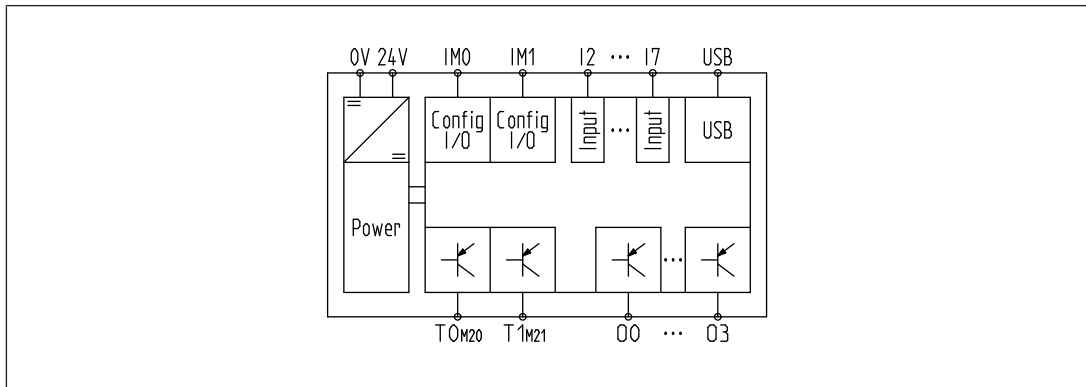
#### Example configuration: PNOZ m C0

Input PNOZ m C0 Max. input delay	Processing in the user program Processing time	Output PNOZ m C0 Switch-off delay
14ms	5 ms	1 ms

$$t_{\text{ReactionMax}} = 14 \text{ ms} + 5 \text{ ms} + 1 \text{ ms}$$

$$t_{\text{ReactionMax}} = 20 \text{ ms}$$

## 5.4 Block diagram



## 5.5 Diagnostics

The status and error messages displayed by the LEDs are saved in an error stack. This error stack can be read out from PNOZmulti Configurator via the USB interface.

## 5.6 Device security

### 5.6.1 User management

The base unit PNOZ m C0 can be protected from unauthorised access via user management.

In order to access the device or perform specific actions via the PNOZmulti Configurator, a user must use his credentials to authenticate himself.

A user account can be created for each user in the PNOZmulti Configurator's user management.

There are user groups that have access permissions with pre-defined permissions.

A user group is assigned to each user account.

Each user account obtains a unique user name and a password.

When you log into a new device for the first time or after a factory reset has been performed, use the factory-set default credentials to log in as administrator:

Login name	admin
Password	pilz

As administrator you have all the available permissions. Change the default password immediately after logging in for the first time.

User management is configured in the PNOZmulti Configurator and transferred to the device.

Detailed information on user management and how it is configured can be found in the online help for the PNOZmulti Configurator.

## 5.6.2 Security device key

In the base unit PNOZ m C0 a security device key can be stored.



### NOTICE

#### Please note:

When replacing this device in future, a new matching security device key must be present on the new device

The security device key includes the following functions:

- ▶ Verifiable trust anchor in the device for the plant manufacturer. In the PNOZmulti Configurator you can verify whether a device key from device key management matches the device key on the connected device.
- ▶ Ensure authenticity of project data on the chip card  
The PNOZ m C0 accepts project data on the chip card only if it has been generated using the identical security device key. This happens automatically when project data is transferred via the PNOZmulti Configurator or by selecting the correct security device key when the project data is saved directly to the chip card using the PNOZmulti Configurator. The project data is saved on the chip card in encrypted form.  
The security device key is generated, edited, written and verified in the PNOZmulti Configurator in security device key management.



### CAUTION!

#### Please note:

An encrypted project can only be decoded using the matching security device key. When the security device key is lost, the device can no longer be decoded.



### CAUTION!

#### When using a chip card, please note:

After the security device key has been changed, the project data on the chip card is no longer trustworthy.

- Load the project data on to the device again via the PNOZmulti Configurator  
or
- Remove the chip card

A factory reset resets the security device key.

Users who are signed in as administrators can overwrite the security device key. In this case, a prior factory reset is not required.



**NOTICE**

**Please note**

To write a device key to a device, the device must be in stop state.

## 6 Installation

### 6.1 Control cabinet installation

- ▶ The unit should be installed in a control cabinet with a protection type of at least IP54.
- ▶ Install the system vertically on to a horizontal mounting rail. The venting slots must face upward and downward. Other mounting positions could damage the safety system.
- ▶ Use the locking elements on the rear of the unit to attach it to a mounting rail.
- ▶ In environments exposed to heavy vibration, the unit should be secured using a fixing element (e.g. retaining bracket or end angle).
- ▶ Open the locking slide before lifting the unit from the mounting rail.
- ▶ To comply with EMC requirements, the mounting rail must have a low impedance connection to the control cabinet housing.



#### **NOTICE**

#### **Damage due to electrostatic discharge!**

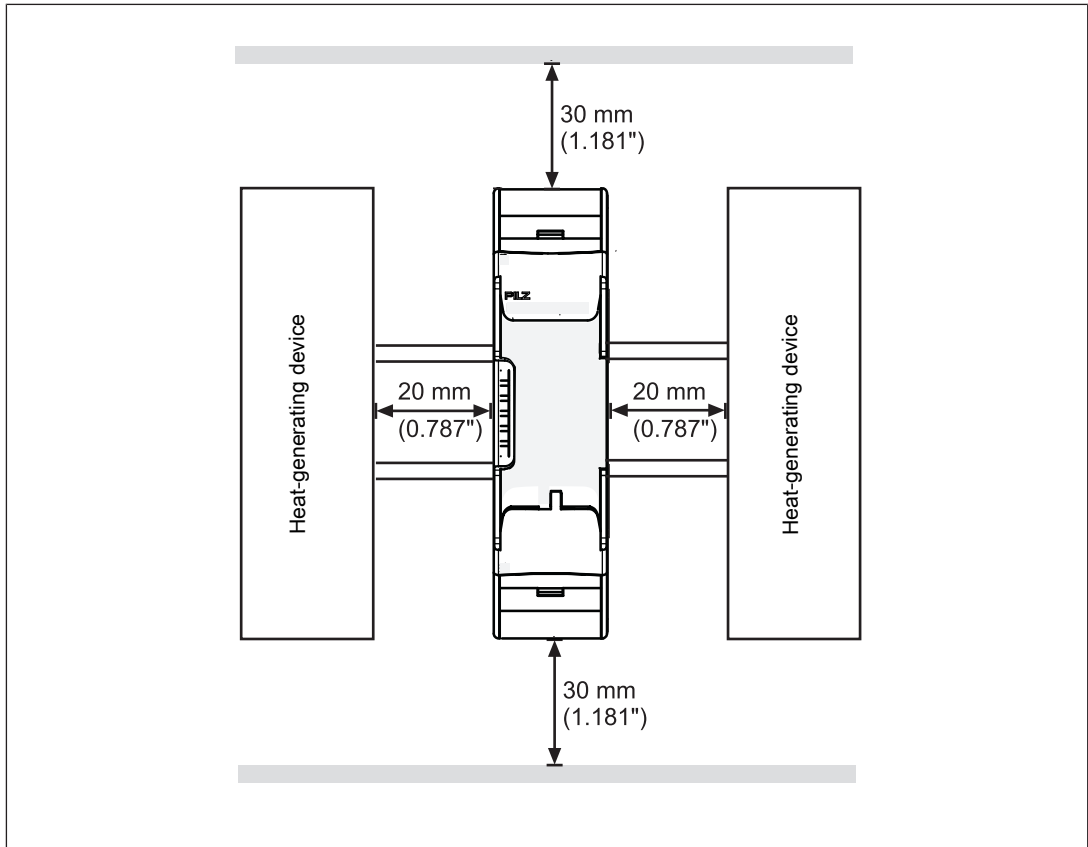
Electrostatic discharge can damage components. Ensure against discharge before touching the product, e.g. by touching an earthed, conductive surface or by wearing an earthed armband.

### 6.1.1 Mounting distances

With control cabinet installation it is essential to maintain a certain distance from the top and bottom, as well as to other heat-producing devices (see diagram). The values stated for the mounting distances are minimum specifications.

The ambient temperature of the product in the control cabinet must not exceed the figure stated in the technical details, otherwise air conditioning may be required.

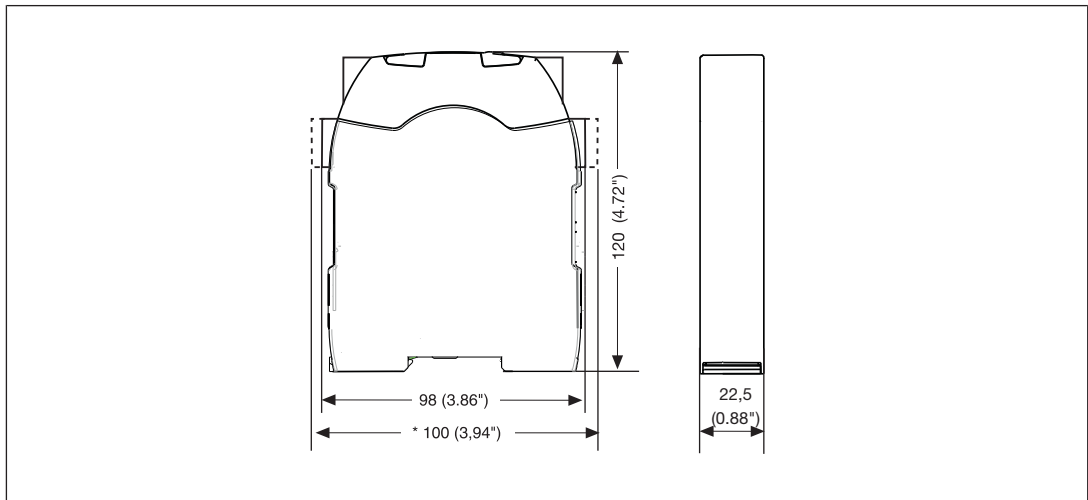
Mounting distances:



**INFORMATION**

Please note that at the stated minimum distance, it will be difficult to swap the chip card from above. If you cannot leave a greater distance, remove the unit from the mounting rail to swap the chip card.

## 6.2 Dimensions in mm



# 7 Commissioning

## 7.1 General wiring guidelines

The wiring is defined in the circuit diagram in the Configurator. There you can select the inputs that are to perform a safety function and the outputs that are to switch this safety function.

Note:

- ▶ Information given in the [Technical details](#) [📖 30] must be followed.
- ▶ Outputs O0 to O3 are semiconductor outputs
- ▶ Use copper wiring with a temperature stability of 75 °C.
- ▶ Sufficient fuse protection must be provided on all output contacts with inductive loads.
- ▶ The safety system and input circuits must always be supplied by a single power supply. The power supply must meet the regulations for extra low voltages with protective separation (SELV/PELV).
- ▶ Do not route the test pulse cables together with actuator cables within an unprotected sheathed cable.

## 7.2 Connection

Procedure:

- ▶ Wire the inputs and outputs on the base unit in accordance with the circuit diagram.
- ▶ Connect the supply voltage:
  - Terminal 24 V: + 24 V DC
  - 0V terminal: 0 V

Input circuit	Single-channel	Dual-channel
Emergency stop <b>without</b> detection of shorts across contacts		
Emergency stop <b>with</b> detection of shorts across contacts		
Start circuit	Input circuit without detection of shorts across contacts	Input circuit with detection of shorts across contacts

Semiconductor outputs		
Redundant output		
Single output		
Single output with advanced fault detection*		

\*Two loads may be connected to each safety output with advanced fault detection, even on applications in accordance with EN IEC 62061, SIL 3. Prerequisite: Feedback loop is connected, shorts across contacts and external power sources are excluded (e.g. through separate multicore cables). Please note that, in the event of an error in the feedback loop, the safety system switches to a safe state and shuts down **all** the outputs.

Feedback loop	Redundant output	
Contacts from external contactors		

## 7.3 Load project from chip card

If you have a brand new device and a chip card containing a project is inserted, the project on the chip card is transferred to the base unit's internal memory when the device is switched on.

For devices that have already been used, proceed as follows:

- ▶ Insert the chip card containing the current project into the card slot on the base unit.
- ▶ Switch on the supply voltage.
- ▶ Remove the chip card as soon as the chip card has been detected by the base unit and the Run and Diag LEDs flash.  
The chip card must be removed no later than 3s after the chip card is detected.  
If the chip card has been removed within the required time, the Diag LED lights and the Run LED is off.
- ▶ Insert the chip card back into the card slot within 5 s.  
When the chip card has once again been detected, the project is transferred into the base unit's internal memory. The Diag LED flashes
- ▶ Once the project has been transferred successfully, the chip card can be left inserted in the base unit or can be removed.

## 7.4 Load project via USB port

Procedure:

- ▶ Connect the computer containing the PNOZmulti Configurator to the base unit via the USB port.
- ▶ Switch on the supply voltage.
- ▶ Download the project (see PNOZmulti Configurator's online help).



### INFORMATION

If a chip card is inserted in the base unit when the project is loaded via the USB port, then the project data is simultaneously saved on the chip card.

## 7.5 Function test during commissioning



### CAUTION!

It is essential to check that the safety devices operate correctly

- After the project has been loaded from the chip card
- After the project has been loaded from the PNOZmulti Configurator via the USB port

## 7.6 Using the chip card



### NOTICE

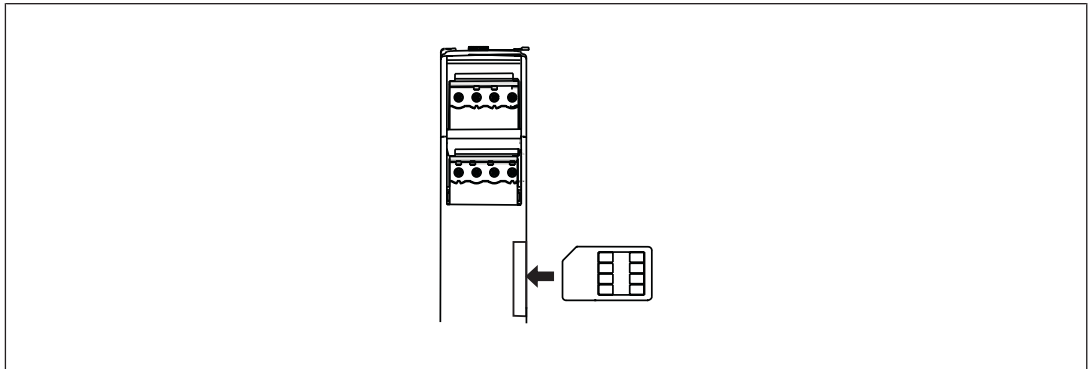
The chip card contact is only guaranteed if the contact surface is clean and undamaged. For this reason please protect the chip card's contact surface from

- Contamination
- Contact
- Mechanical impact, such as scratches.

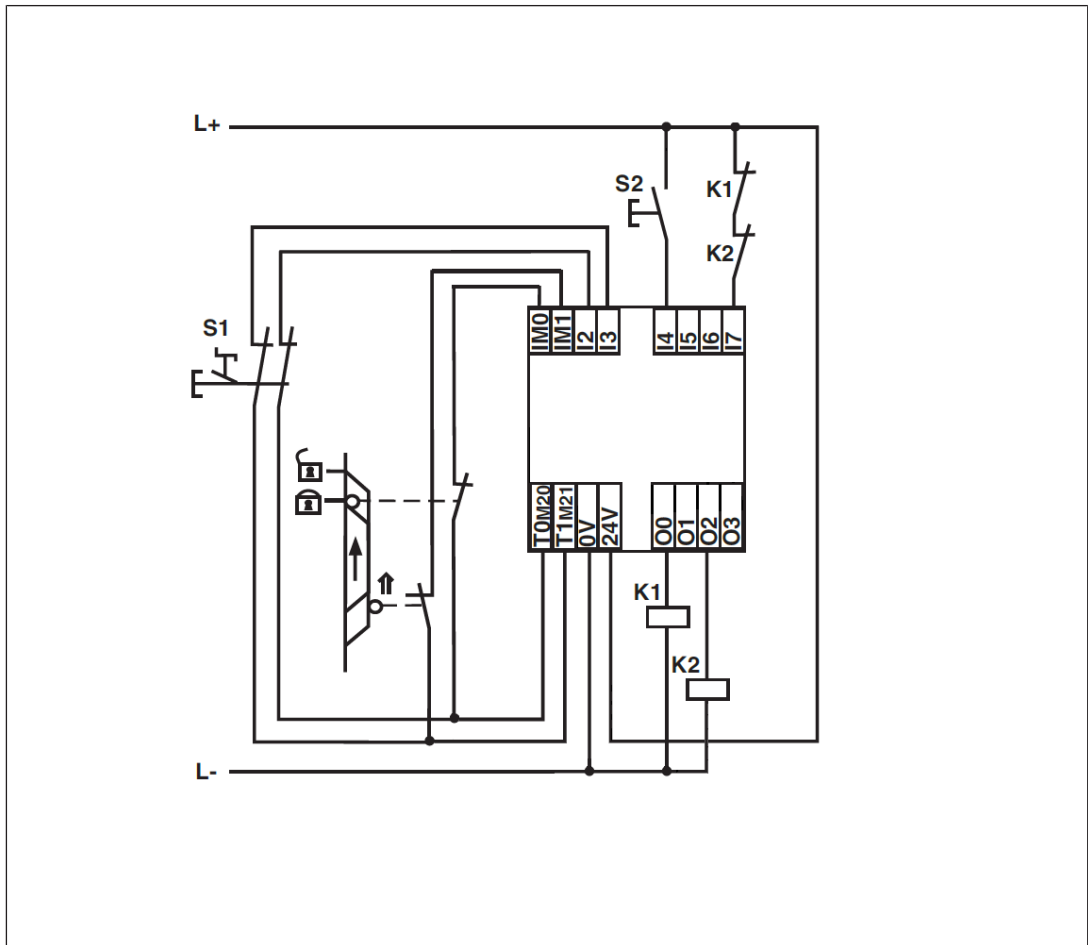
Make sure that you do not bend the chip card as you insert it into the chip card slot.

The chip card is not required in order to operate the device.

To remove the chip card, press on the chip card and then pull it out.






## 7.7 Connection example













## 8 Operation

The PNOZmulti control system is ready for operation when the "POWER" and "RUN" LEDs on the base unit are lit continuously.

### Legend

-  LED on
-  LED flashes
-  LED off

Basic					Error
Run	Diag	Fault	IFAULT	OFAULT	
●					The device must be restarted because a project was transferred, for example.
●					External fault on the base unit, leading to a safe state, e.g. project configuration error.
●					External fault on the outputs of the base unit, e.g. short across the contacts, leading to a safe state.
●					Internal error on the base unit
●					Internal error on the base unit (inputs)
					Base unit in a STOP state
					External fault on the inputs of the base unit, which does not lead to a safe state, e.g. partially operated
					External error on the outputs of the base unit, which does not lead to a safe state, e.g. feedback input defective or short across contacts on a signal output

## 9 Factory reset

A factory reset of the device is always sensible or indeed necessary when the device is removed from the existing plant/machine, possibly to re-use it in another application.

During a factory reset, all the data stored in the device is reset:

- ▶ Project data is deleted from the internal memory.
- ▶ If a chip card is inserted, it is deleted and formatted.
- ▶ Error stack is deleted
- ▶ Program change log is deleted
- ▶ Configured user data (user name, passwords, permissions) is deleted and is reset to the default values.

You can initiate a factory reset both in the PNOZmulti Configurator (see online help for the PNOZmulti Configurator) and also directly on the device.

### Initiate factory reset directly on the device



#### CAUTION!

##### Before performing the factory reset, please note:

Remove terminal block X2 (o0 ... o3) from the device and ensure that the actuator cannot be activated via the short across the contacts that will be created.

Procedure:

- ▶ Switch off the supply voltage to the base unit.
- ▶ Create a short across the contacts at o3 to the 24 V of the supply voltage.
- ▶ Switch on the supply voltage.
- ▶ Remove the short across the contacts from o3 as soon as the short has been detected by the base unit and the OFault and Diag LEDs flash.  
The short across the contacts must be removed no later than 3s after the short is detected.
- ▶ When the o0 terminal LED lights, create a short across the contacts at o0 to 24 V and then remove it as soon as the o0 LED goes out.
- ▶ When the o3 terminal LED lights, create a short across the contacts at o3 to 24 V and then remove it as soon as the o3 LED goes out.

The base unit performs a factory reset, which is completed successfully when the Diag LED flashes rapidly.

## 10 Maintenance and testing

It is not necessary to perform maintenance work on the product in normal operation. Please return any faulty products to Pilz.

# 11 Technical details

<b>General</b>	
Certifications	<b>CE, TÜV, UKCA</b>
Application range	<b>Failsafe</b>
<b>Electrical data</b>	
Supply voltage	
for	<b>Module supply</b>
Voltage	<b>24 V</b>
Kind	<b>DC</b>
Voltage tolerance	<b>-20 %/+25 %</b>
Max. continuous current that the external power supply must provide	<b>8,5 A</b>
Output of external power supply (DC)	<b>204 W</b>
Output of external power supply (DC) at no load	<b>1,1 W</b>
External unit fuse protection F1	<b>10 A, circuit breaker 24 V DC, characteristic B</b>
Max. power dissipation of module	<b>4 W</b>
Status indicator	<b>LED</b>
Permitted loads	<b>inductive, capacitive, resistive</b>
<b>Configurable inputs/outputs (inputs or auxiliary outputs)</b>	
Number	<b>2</b>
Potential isolation	<b>No</b>
Configurable inputs	
Input voltage in accordance with EN 61131-2 Type 1	<b>24 V</b>
Input current at rated voltage	<b>5 mA</b>
Input current range	<b>2,5 - 5,3 mA</b>
Pulse suppression	<b>0,5 ms</b>
Maximum input delay	<b>14 ms</b>
Configurable auxiliary outputs	
Voltage	<b>24 V</b>
Output current	<b>100 mA</b>
Output current range	<b>0 - 120 mA</b>
Max. transient pulsed current	<b>200 mA</b>
Short circuit-proof	<b>yes</b>
Residual current at "0"	<b>0,05 mA</b>
Voltage at "1"	<b>UB - 2 V at 0.1 A</b>
<b>Inputs</b>	
Number	<b>6</b>
Input voltage in accordance with EN 61131-2 Type 1	<b>24 V DC</b>
Input current at rated voltage	<b>5 mA</b>
Input current range	<b>2,5 - 5,3 mA</b>
Pulse suppression	<b>0,5 ms</b>
Maximum input delay	<b>14 ms</b>

<b>Inputs</b>	
Potential isolation	No
<b>Semiconductor outputs</b>	
Number of positive-switching single-pole semiconductor outputs	4
Switching capability	
Voltage	24 V
Current	2 A
Permitted current range	0,000 - 2,400 A
Residual current at "0" signal	0,05 mA
Max. transient pulsed current	4 A
Max. capacitive load	1 µF
Max. internal voltage drop	500 mV
Max. duration of off time during self test	400 µs
Switch-off delay	1 ms
Potential isolation	No
Short circuit-proof	yes
<b>Test pulse outputs</b>	
Number of test pulse outputs	2
Voltage	24 V
Current	0,1 A
Max. duration of off time during self test	4 ms
Short circuit-proof	yes
Potential isolation	No
<b>USB interface</b>	
Connection	Mini-B socket
Max. cable length	3 m
<b>Times</b>	
Simultaneity in the two-hand circuit	0,5 s
Processing time	5 ms
<b>Environmental data</b>	
Ambient temperature	
In accordance with the standard	EN 60068-2-14
Temperature range	0 - 65 °C
Forced convection in control cabinet off	55 °C
Storage temperature	
In accordance with the standard	EN 60068-2-1/-2
Temperature range	-25 - 70 °C
Climatic suitability	
In accordance with the standard	EN 60068-2-30, EN 60068-2-78
Condensation during operation	Not permitted
Max. operating height above sea level	2000 m
EMC	EN 61131-2

### Environmental data

#### Vibration

In accordance with the standard	<b>EN 60068-2-6</b>
Frequency	<b>5 - 150 Hz</b>
Acceleration	<b>1g</b>

#### Shock stress

In accordance with the standard	<b>EN 60068-2-27</b>
Acceleration	<b>15g</b>
Duration	<b>11 ms</b>

#### Airgap creepage

In accordance with the standard	<b>EN 61131-2</b>
Overvoltage category	<b>II</b>
Pollution degree	<b>2</b>

#### Protection type

In accordance with the standard	<b>EN 60529</b>
Housing	<b>IP20</b>
Terminals	<b>IP20</b>
Mounting area (e.g. control cabinet)	<b>IP54</b>

### Mechanical data

Mounting position **horizontally on mounting rail**

#### DIN rail

Top hat rail	<b>35 x 7,5 EN 50022</b>
Recess width	<b>27 mm</b>

#### Cable length

Max. cable length per input	<b>1 km</b>
Sum of individual cable lengths at the test pulse output	<b>2 km</b>

#### Material

Bottom	<b>PC</b>
Front	<b>PC</b>
Top	<b>PC</b>

Connection type **Spring-loaded terminal, screw terminal**

Mounting type **plug-in**

#### Conductor cross section with screw terminals

1 core flexible	<b>0,25 - 2,5 mm<sup>2</sup>, 24 - 12 AWG</b>
2 core with the same cross section, flexible without crimp connectors or with TWIN crimp connectors	<b>0,2 - 1,5 mm<sup>2</sup>, 24 - 16 AWG</b>

Torque setting with screw terminals **0,5 Nm**

#### Conductor cross section with spring-loaded terminals:

Flexible with/without crimp connector **0,2 - 2,5 mm<sup>2</sup>, 24 - 12 AWG**

Spring-loaded terminals: Terminal points per connection **2**

Stripping length with spring-loaded terminals **9 mm**

#### Dimensions

Height	<b>101,4 mm</b>
Width	<b>22,5 mm</b>
Depth	<b>120 mm</b>

**Mechanical data**

Weight **105 g**

Where standards are undated, the 2022-02 latest editions shall apply.

**11.1 Safety characteristic data**



**NOTICE**

You must comply with the safety characteristic data in order to achieve the required safety level for your plant/machine.

Unit	Operating mode	EN ISO 13849-1: 2015	EN ISO 13849-1: 2015	EN IEC 62061	EN IEC 62061	EN/IEC 61511	EN/IEC 61511	EN ISO 13849-1: 2015
		PL	Category	SIL CL/ maximum SIL	PFH <sub>D</sub> [1/h]	SIL	PFD	T <sub>M</sub> [year]

**Input**

Inputs	1-channel	PL d	Cat. 2	SIL 2	7,75E-09	SIL 2	6,80E-04	20
Inputs	2-channel	PL e	Cat. 4	SIL 3	1,65E-10	SIL 3	1,42E-05	20
Inputs	1-ch., pulsed light barrier	PL e	Cat. 4	SIL 3	7,75E-10	SIL 3	6,85E-05	20

**Output**

SC outputs	1-channel with advanced fault detection	PL e	Cat. 4	SIL 3	4,49E-10	SIL 3	3,84E-05	20
SC outputs	1-channel	PL d	Cat. 2	SIL 2	7,08E-10	SIL 2	6,03E-05	20
SC outputs	2-channel	PL e	Cat. 4	SIL 3	4,66E-10	SIL 3	4,00E-05	20

Explanatory notes for the safety-related characteristic data:

- ▶ Safety characteristic data in accordance with EN IEC 62061 and EN/IEC 61511 was calculated based on EN/IEC 61508.
- ▶ T<sub>M</sub> is the maximum mission time in accordance with EN ISO 13849-1. The value also applies as the retest interval in accordance with EN/IEC 61508-6 and EN/IEC 61511 and as the proof test interval and mission time in accordance with EN IEC 62061.

All the units used within a safety function must be considered when calculating the safety characteristic data.



**INFORMATION**

A safety function's SIL/PL values are **not** identical to the SIL/PL values of the units that are used and may be different. We recommend that you use the PAScal software tool to calculate the safety function's SIL/PL values.

## 11.2 Classification according to ZVEI, CB24I

The following tables describe the classes and specific values of the product interface and the classes of interfaces compatible with it. The classification is described in the ZVEI position paper "Classification of Binary 24 V Interfaces - Functional Safety aspects covered by dynamic testing".

### Input

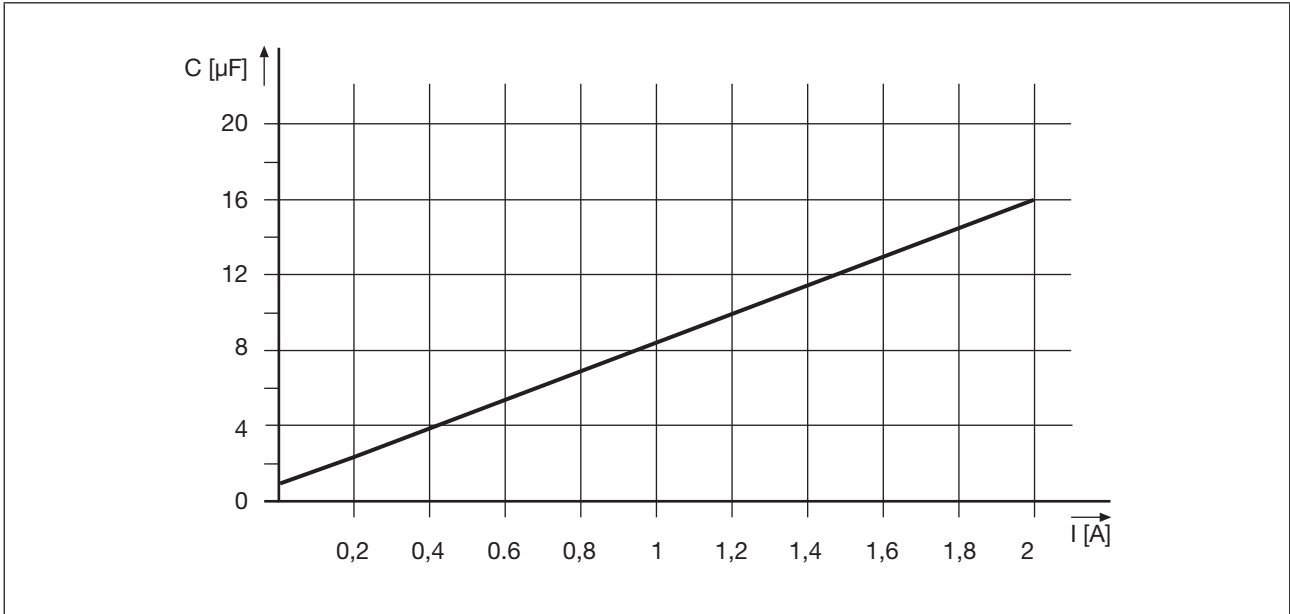
Interfaces	
Drain	
Interface	<b>Module</b>
Class	<b>C2</b>
Source	
Interface	<b>Sensor</b>
Class	<b>C2, C3</b>
Drain parameters	
Max. test pulse duration	<b>500 µs</b>
Min. input resistance	<b>3,6 kOhm</b>
Max. capacitive load	<b>65 nF</b>

### Single-pole output

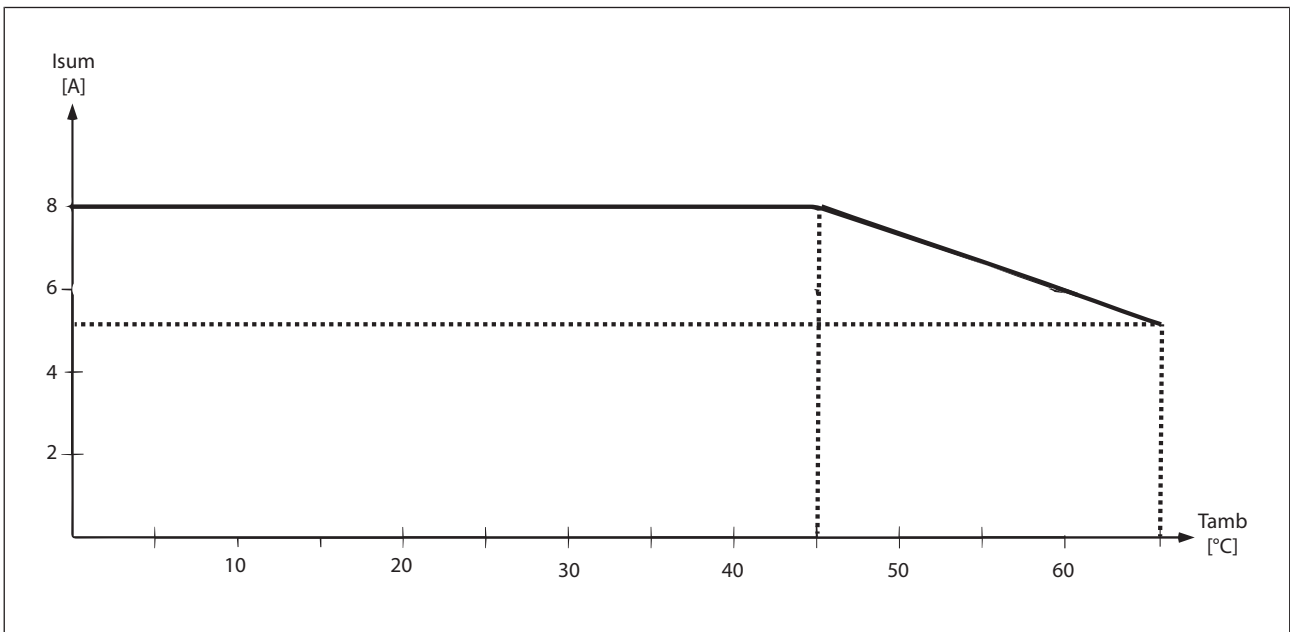
Interfaces	
Source	
Interface	<b>Module</b>
Class	<b>C2</b>
Drain	
Interface	<b>Actuator</b>
Class	<b>C1, C2</b>
Source parameters	
Max. test pulse duration	<b>400 µs</b>
Max. rated current	<b>2 A</b>
Max. capacitive load	<b>1 µF</b>

## 12 Supplementary data

### 12.1 Maximum capacitive load $C$ ( $\mu\text{F}$ ) with load current $I$ (A) at the semiconductor outputs



### 12.2 Permitted ambient temperature $T_{\text{amb}}$ dependent on the total current $I_{\text{sum}}$



A derating of 133 mA per  $1^{\circ}\text{C}$  must occur from an ambient temperature of  $45^{\circ}\text{C}$  and above.

## 13 Order reference

### 13.1 Product

Product type	Features	Order no.
PNOZ m C0	Configurable safe small controllers PNOZmulti 2, standalone base unit, non-expandable, 8 inputs, 4 safe semiconductor outputs.	772105

### 13.2 Accessories

#### 13.2.1 Replacement terminals

Product type	Features	Order no.
PNOZ s Setscrew terminals 22.5mm	Set of plug-in replacement terminals 4-pin of screw type, PU = 1 piece each X1, X2, X3, X4.	750004
PNOZ s Setspring-loaded terminals 22.5mm	Set of plug-in replacement terminals 4-pin of spring-loaded type, PU = 1 piece each X1, X2, X3, X4.	751004

#### 13.2.2 Cable

Product type	Features	Order no.
PSSu A USB-CAB03	PSSu, USB cable, length 3 m.	312992
Cable/XX/USB-ASM/MIN-BAMX/U/003/Q009/SH	Connection cable, USB 2.0 Type A on USB 2.0 Type Mini-B, conductor cross section: 0.09 mm <sup>2</sup> , shielded, cable length: 3 m	772300

## 14 **EC declaration of conformity**

This product/these products meet the requirements of the directive 2006/42/EC for machinery of the European Parliament and of the Council. The complete EC Declaration of Conformity is available on the Internet at [www.pilz.com/downloads](http://www.pilz.com/downloads).

Authorised representative: Norbert Fröhlich, Pilz GmbH & Co. KG, Felix-Wankel-Str. 2, 73760 Ostfildern, Germany

## 15 UKCA-Declaration of Conformity

This product(s) complies with following UK legislation: Supply of Machinery (Safety) Regulation 2008.

The complete UKCA Declaration of Conformity is available on the Internet at [www.pilz.com/downloads](http://www.pilz.com/downloads).

Representative: Pilz Automation Technology, Pilz House, Little Colliers Field, Corby, Northamptonshire, NN18 8TJ United Kingdom, eMail: [mail@pilz.co.uk](mailto:mail@pilz.co.uk)

# ► Support

Technical support is available from Pilz round the clock.

## Americas

### Brazil

+55 11 97569-2804

### Canada

+1 888 315 7459

### Mexico

+52 55 5572 1300

### USA (toll-free)

+1 877-PILZUSA (745-9872)

## Asia

### China

+86 21 60880878-216

### Japan

+81 45 471-2281

### South Korea

+82 31 778 3300

## Australia and Oceania

### Australia

+61 3 95600621

### New Zealand

+64 9 6345350

## Europe

### Austria

+43 1 7986263-0

### Belgium, Luxembourg

+32 9 3217570

### France

+33 3 88104003

### Germany

+49 711 3409-444

### Ireland

+353 21 4804983

### Italy, Malta

+39 0362 1826711

## Scandinavia

+45 74436332

## Spain

+34 938497433

## Switzerland

+41 62 88979-32

## The Netherlands

+31 347 320477

## Turkey

+90 216 5775552

## United Kingdom

+44 1536 462203

## You can reach our international hotline on:

+49 711 3409-222

support@pilz.com

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Headquarters: Pilz GmbH & Co. KG, Felix-Wankel-Straße 2, 73760 Ostfildern, Germany  
Telephone: +49 711 3409-0, Telefax: +49 711 3409-133, E-Mail: [info@pilz.com](mailto:info@pilz.com), Internet: [www.pilz.com](http://www.pilz.com)

**PILZ**  
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